



# Polyurethane Protective Tape

## 8663HS (high shear adhesive)

Technical Datasheet

April 2010

**Product Description**

3M™ Polyurethane Protective Tape 8663HS is made from a polyurethane elastomer that resists punctures, tearing, abrasion erosion and ultraviolet light. 3M 8663HS Tape provides a simple, easy method of protecting a surface from corrosion, abrasion and minor impact damage. It can be installed in a minimum amount of time with simple tools. It can be painted or applied over painted surfaces. 3M 8663HS Tape is constricted with a long aging, solvent-resistant, pressure-sensitive acrylic adhesive that is protected with an easy-to-release poly liner. 3M 8663HS Tape is available in glossy transparent or matte black color.

3M 8663HS Tape is available in two liner configurations.

- 1) Single poly liner on the adhesive side.
- 2) Single skip-slit poly liner on the adhesive side. Skip-slit liners are cut into narrow strips to enable easy installation.

**Typical Physical Properties and Performance Characteristics**

- Notes:** 1) The following technical information and data should be considered representative or typical only and should not be used for specification purposes.  
 2) ASTM = American Society for Testing and Materials.  
 3) Metric values are listed in parenthesis.

**A. Dimensions**

<b>Approximate Applied Thickness:*</b>	0.016 inch (0.40 mm) Film 0.002 inch (0.05 mm) Adhesive 0.018 inch (0.45 mm) = Total thickness
<b>Standard Roll Length:</b>	36 yd (32.9 m)
<b>Available Widths:</b>	Minimum 1/2 inch Maximum 24 inches (1.25 cm to 61 cm)
<b>Approximate Weight:*</b>	1.04 lb/yd <sup>2</sup> (517 g/m <sup>2</sup> )

\*Excludes the polyethylene liner that is removed from the tape prior to application.

**B. Typical Physical Properties and Performance Characteristics**

Property	Test Method	Units	Typical Value
<b>Tensile Strength @ Break:</b>	ASTM D412	lb/in (N/100 mm)	117 (2049)
<b>Hardness:</b>	ASTM D2240	Shore A	80
<b>Elongation % @ Break:</b>	ASTM D882	%	400
<b>Peel Adhesion @ 70°F (21°C) to:</b> Anodized, Alclad Aluminum Glossy Polyurethane Paint Mil-P-27733 Epoxy Primer 304 Brite # 7 Stainless Steel	ASTM D-3330, 24 hr dwell	oz/in (N/100 mm)	110 (120) 45 (49) 110 (120) 60 (66)
<b>Max. Service Temperature:</b>		°F (°C)	200°F (93°C)

**General Information**

- 3M™ Polyurethane Protective Tape has weather resistant properties and has been used to isolate and protect substrates from environmental damage and corrosive elements.
- Polyurethane Protective Tape may be painted per 3M Technical Bulletin, “Polyurethane Protective Tape, Painting instructions”. (70-0702-6358-0)

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### Safety and Regulatory

- 3M™ Polyurethane Protective Tape is **100%** solids and contains no hazardous air pollutants (HAPs), volatile organic components (VOCs). Respiratory protection is not required under normal use conditions.
- Polyurethane Protective Tape meets US Federal and California regulations for landfillable materials. The product is potentially recyclable.
- Packaging materials meet US Federal and California regulations for landfillable materials and are recyclable or reusable.
- This product is considered to be an article that does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

### Shipping and Storage

No special/hazardous labeling or packaging required and no regulations for air, ground or water shipment for this product.

Keep film in a clean area, away from excessive moisture and out of direct sunlight. Store rolls in the shipping carton. Return partially used rolls to the shipping carton.

**Shelf Life:** Two (2) years from the date of manufacture or as expressly certified by 3M.

### Precautionary Information

Refer to Product Label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, please visit [www.3M.com/msds](http://www.3M.com/msds) or call 1-800-364-3577 or (651) 737-6501.

### For Additional Information

In the U.S., call toll free 1-800-235-2376, or fax 1-800-435-3082 or 651-737-2171. For U.S. Military, call 1-866-556-5714. If you are outside of the U.S., please contact your nearest 3M office or one of the following branches:

<b>Australia</b> 61-2-498-9711 tel 61-2-498-9710 fax	<b>Austria</b> 01-86686-298 tel 01-86686-229 fax	<b>Brazil</b> 55 19 3838-7876 tel 55 19 3838-6892 fax	<b>Canada</b> 800-410-6880 ext. 6018 tel 800-263-3489 fax
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<b>South Africa</b> 11-922-9111 tel 11-922-2116 fax	<b>Spain</b> 34-91-321-6000 tel 34-91-321-6002 fax	<b>Switzerland</b> 01-724-9114 tel 01-724-9068 fax	<b>United Kingdom</b> (0) 161-237-6174 tel (0) 161-237-3371 fax

### Technical Information

The technical information, recommendations and other statements contained in this document are based upon tests or experience that 3M believes are reliable, but the accuracy or completeness of such information is not guaranteed.

### Product Use

Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. Given the variety of factors that can affect the use and performance of a 3M product, user is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application.

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This product was manufactured under a 3M quality standard registered under AS9100 standards.

### Aerospace and Aircraft Maintenance Department

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