



August 1<sup>st</sup>, 2016

To Our Customers and Distribution Partners

Modification of 3M™ Scotch-Weld™ Low Odor Acrylic Adhesive 8805NS, DP8805NS, 8810NS & DP8810NS.

3M will be modifying the above products to improve the flow, dispensability and non-sag properties of these Structural Acrylic Adhesives while maintaining performance, durability and cure profile. This product modification increases the flow rate of the adhesive while reducing the force needed to dispense. This can help reduce the fatigue associated with manual dispensing, improve manufacturing process throughput, and increase the time available to assemble parts. The improved non-sag behavior will help the adhesive stay in place after dispensed, even in vertical applications.

- A phase-in, phase-out approach will be used to implement the change effective October 1st, 2016. The inventories of the current 3M™ Scotch-Weld™ Low Odor Acrylic Adhesive 8805, 8810, DP8805, and DP8810 will be depleted by or soon after this date, and then the modified material will be phased in and used to fill orders.
- The original stock numbers should be used to order material until 3M’s order entry product systems indicate that the stock number is obsolete. The new stock number should then be used. The old and new stock numbers are listed below.

Original Stock Number	UPC	New Stock Number	UPC	Product
62285214458	00051115689581	62285214466	00076308984335	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8805NS Green, 45 mL, 12 per case
62285214508	00000000000000	62285214516	00076308984298	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8805NS Green, 45 mL, Sample
62285236303	00051115689598	62285236311	00076308984397	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8805NS Green, 490 mL, 6 per case
62285285300	00051115689796	62285285318	00076308984403	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive 8805NS Green Base, 5 Gallon, 1 per case
62285295309	00051115689840	62285295317	00076308984410	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive 8805NS Green Base, 55 Gallon, 1 per case
62295275309	00051115689819	62296275308	00051115814150	3M(TM) Scotch-Weld(TM) Acrylic Adhesive Accelerator A3-2 Green, 1 Gallon Part A, 1 per case
62295285308	00051115689802	62296285307	00051115814143	3M(TM) Scotch-Weld(TM) Acrylic Adhesive Accelerator A3-2 Green, 5 Gallon Pail Part A, 1 per case
62285414454	00051115689604	62285414462	00051128994320	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8810NS Green, 45 mL, 12 per case
62285414504	00051115689604	62285414512	00051128994320	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8810NS Green, 45 mL, 1 per case Sample
62285436309	00051115689628	62285436317	00051128994313	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive DP8810NS Green, 490 mL, 6 per case
62285485306	00051115689826	62285485314	00076308984427	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive 8810NS Green Base, 5 Gallon, 1 per case
62285495305	00051115689857	62285495313	00076308984434	3M(TM) Scotch-Weld(TM) Low Odor Acrylic Adhesive 8810NS Green Base, 55 Gallon, 1 per case

Please contact your local 3M Adhesive Sales Representative for more information and detail regarding this change. If you have any questions or need more information you can also call 1- 800-362-3550 for assistance.

Regards,

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Brian Brady  
Global Product Marketing Manager