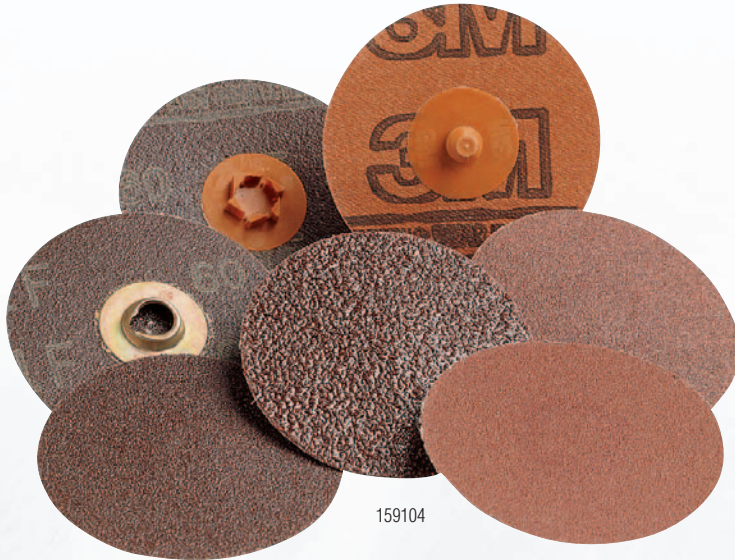


3M™ Roloc™ Discs

Provide a fast, efficient method for grinding, blending, leveling and finishing on all types of metal. They lock securely in place with just a half twist...another half twist and they're off. Each disc is color coded by grade. (This does not include 3M™ Roloc™ TSM products.)



3M™ Roloc™ Disc Button Color/Grade Chart

24/Black	80/Yellow	180/Brown
36/Brown	100/Blue	240/Green
50/Green	120/White	
60/Orange	150/Black	

3M™ Roloc™ Disc Selection Chart

	MILD STEEL		STAINLESS STEEL	
	Cloth Backings	Heavy Duty Backings (Includes Fibre)	Cloth Backings	Heavy Duty Backings (Includes Fibre)
BETTER	361F	501C	777F	785C
BEST	963G	983C/988C 988R	977F	985C

LEGEND: MILD STEEL STAINLESS STEEL

3M™ Roloc™ Disc 361F

(Aluminum Oxide – YF wt. Cloth)

General purpose grinding, blending and finishing on all metals.

Dia	Grade	UPC	Min./Case	List Price
Roloc TR (Plastic Button)		 78458		
1" Roloc TR Max RPM 30,000	36	051144-11412-2	50/500	0.35
	50	051144-11411-5	50/500	0.35
	60	051144-11417-7	50/500	0.33
	80	051144-11416-0	50/500	0.33
	P100	051144-11415-3	50/500	0.33
	P120	051144-11414-6	50/500	0.33
1-1/2" Roloc TR Max RPM 30,000	36	051144-22396-1	50/500	0.43
	50	051144-11137-4	50/500	0.41
	60	051144-22397-8	50/500	0.40
	80	051144-22407-4	50/500	0.40
	P100	051144-22408-1	50/500	0.40
	P120	051144-22409-8	50/500	0.40
2" Roloc TR Max RPM 25,000	24	051144-11000-1	50/200	0.71
	36	051144-22398-5	50/200	0.66
	50	051144-22399-2	50/200	0.63
	60	051144-22400-5	50/200	0.60
	80	051144-22401-2	50/200	0.58
	P100	051144-22402-9	50/200	0.58
	P120	051144-22403-6	50/200	0.58
	P150	051144-14559-1	50/200	0.58
	P180	051144-13873-9	50/200	0.58
	P240	051144-11419-1	50/200	0.58
3" Roloc TR Max RPM 20,000	24	051144-22392-3	50/200	0.93
	36	051144-22393-0	50/200	0.86
	50	051144-22394-7	50/200	0.80
	60	051144-22395-4	50/200	0.76
	80	051144-22404-3	50/200	0.76
	P100	051144-22405-0	50/200	0.73
	P120	051144-22406-7	50/200	0.73
	P150	051144-82244-7	50/200	0.73
	P240	051144-11418-4	50/200	0.73
Roloc TSM (Metal Button)		 221758		
1-1/2" Roloc TSM Max RPM 30,000	36	051111-49932-0	50/500	0.43
	60	051111-49933-7	50/500	0.40
	80	051111-49934-4	50/500	0.40
	P100	051111-51039-1	50/500	0.40
2" Roloc TSM Max RPM 25,000	36	051111-49936-8	50/200	0.66
	60	051111-49937-5	50/200	0.60
	80	051111-49938-2	50/200	0.58
	P100	051111-51034-6	50/200	0.58
3" Roloc TSM Max RPM 20,000	P120	051111-49939-9	50/200	0.58
	36	051111-51033-9	50/200	0.86
	60	051111-49940-5	50/200	0.76
	80	051111-49941-2	50/200	0.76
	P100	051111-49942-9	50/200	0.73
P120	051111-49943-6	50/200	0.73	
Roloc TP (Plastic Button)		 78467		
2" Roloc TP Max RPM 25,000	36	051144-76798-4	50/200	0.66
	50	051144-76802-8	50/200	0.63
	60	051144-76806-6	50/200	0.60
	80	051144-76810-3	50/200	0.58
	P100	051144-77115-8	50/200	0.58
	P120	051144-76778-6	50/200	0.58
3" Roloc TP Max RPM 20,000	36	051144-76799-1	50/200	0.86
	50	051144-76803-5	50/200	0.80
	60	051144-76807-3	50/200	0.76
	80	051144-76811-0	50/200	0.76
	P100	051144-77116-5	50/200	0.73
Roloc TR (Plastic Button)		 78458		
4" Max RPM 12,000	36	051144-76429-7	25/100	1.24
	60	051144-11421-4	25/100	1.13
	80	051144-11420-7	25/100	1.09

3M™ Roloc™ Discs (cont.)

3M™ Roloc™ Disc 461F

(Silicon Carbide – YF wt. Cloth)
Ideal for grinding glass, titanium,
and non-ferrous metals.



51704

Dia	Grade	UPC	Min./ Case	List Price
Roloc TR (Plastic Button)		78458		
2" Max RPM 25,000	P60	051144-12956-0	50/200	0.74
	P80	051144-12954-6	50/200	0.72
3" Max RPM 20,000	P60	051144-12957-7	50/200	0.95
	P80	051144-12955-3	50/200	0.95

3M™ Roloc™ Discs 777F

(3M™ Cubitron™ Abrasive Grain)

- Cloth backing
- Grinding aid



78932

Dia	Grade	UPC	Min./ Case	List Price
Roloc TR (Plastic Button)		78458		
1"	36	051144-76622-2	50/500	0.38
	50	051144-76623-9	50/500	0.38
	60	051144-76624-6	50/500	0.36
	80	051144-76625-3	50/500	0.36
	P120	051144-80510-5	50/500	0.36
1-1/2"	36	051144-76626-0	50/500	0.47
	50	051144-76627-7	50/500	0.46
	60	051144-76628-4	50/500	0.44
	80	051144-14660-4	50/500	0.44
	P120	051144-80511-2	50/500	0.44
2"	36	051144-76629-1	50/200	0.72
	50	051144-76630-7	50/200	0.69
	60	051144-76433-4	50/200	0.65
	80	051144-14661-1	50/200	0.63
	P100	051144-80508-2	50/200	0.63
3"	P120	051144-80512-9	50/200	0.63
	36	051144-76631-4	50/200	0.94
	50	051144-76632-1	50/200	0.87
	60	051144-76633-8	50/200	0.83
	80	051144-76634-5	50/200	0.83
Roloc TS (Plastic Button)		78469		
2"	P100	051144-80509-9	50/200	0.80
	P120	051144-80513-6	50/200	0.80
	36	051144-76742-7	50/200	0.72
	50	051144-76746-5	50/200	0.69
3"	60	051144-76750-2	50/200	0.65
	80	051144-76754-0	50/200	0.63
	36	051144-76743-4	50/200	0.94
	60	051144-76751-9	50/200	0.83
Roloc TSM (Plastic Button)		221758		
2"	80	051144-76755-7	50/200	0.83
	36	051111-49949-8	50/200	0.72
	60	051111-50253-2	50/200	0.65
	80	051111-50254-9	50/200	0.63



159105

3M™ Roloc™ Discs 963G

(3M™ Cubitron™ Abrasive Grain)

- Cloth backing



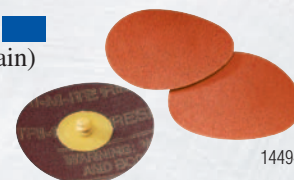
14494

Dia	Grade	UPC	Min./ Case	List Price
Roloc TR (Plastic Button)		78458		
1"	36	051144-11423-8	50/500	0.38
	60	051144-11428-3	50/500	0.36
	80	051144-11427-6	50/500	0.36
	120	051144-11425-2	50/500	0.36
1-1/2"	36	051144-11450-4	50/500	0.47
	50	051144-11449-8	50/500	0.46
	60	051144-11448-1	50/500	0.44
	80	051144-11455-9	50/500	0.44
	120	051144-11453-5	50/500	0.44
2"	24	051144-11113-8	50/200	0.77
	36	051144-11112-1	50/200	0.72
	40	051144-76436-5	50/200	0.71
	50	051144-11111-4	50/200	0.69
	60	051144-11110-7	50/200	0.65
	80	051144-11109-1	50/200	0.63
	100	051144-11107-7	50/200	0.63
	120	051144-11106-0	50/200	0.63
3"	24	051144-11108-4	50/200	1.01
	36	051144-11105-3	50/200	0.94
	50	051144-11104-6	50/200	0.87
	60	051144-11103-9	50/200	0.83
	80	051144-11102-2	50/200	0.83
	100	051144-11101-5	50/200	0.80
	120	051144-11100-8	50/200	0.80

3M™ Roloc™ Discs 977F

(3M™ Cubitron™ Abrasive Grain)

- Grinding aid



14494

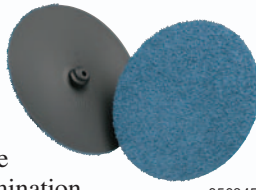
Dia	Grade	UPC	Min./ Case	List Price
Roloc TR (Plastic Button)		78458		
2" Max RPM 25,000	36	051144-83587-4	50/200	0.83
	60	051144-83588-1	50/200	0.75
	80	051144-83589-8	50/200	0.73
3" Max RPM 20,000	60	051144-83591-1	50/200	0.96
	80	051144-83592-8	50/200	0.96

3M™ Roloc™ Accessories are on Page 15.

3M™ Roloc™ Discs (cont.)

3M™ Roloc™ Disc 988R

Best Choice: Mild Steel
(3M™ Cubitron™ Abrasive Grain)
Cuts through metal stock to quickly level welds and take on tough jobs in small areas. A unique single-piece construction eliminates button delamination and enhances disc performance.



356245

Dia	Grade	UPC	Min./Case	List Price
Roloc TR (Plastic Button)		78458		
3"	24	051141-20024-8	50/200	2.18
	36	051141-20025-5	50/200	1.91
	50	051141-20026-2	50/200	1.72
	60	051141-20030-9	50/200	1.94
	80	051141-20027-9	50/200	2.00

NEW!

3M™ Roloc™ Fibre Discs

3M™ Roloc™ Fibre Disc 501C

(Aluminum Zirconia – Fibre)

- Versatile disc for use on a wide variety of metals.



148181

Dia	Grade	UPC	Min./Case	List Price
Roloc TR (Plastic Button)		78458		
2" Max RPM 25,000	50	051111-50748-3	50/200	0.68
	60	051111-50749-0	50/200	0.65
	80	051111-50750-6	50/200	0.62
3" Max RPM 20,000	36	051111-50743-8	50/200	0.90
	50	051111-50744-5	50/200	0.85
	60	051111-50745-2	50/200	0.81
Roloc TSM (Metal Button)		221758		
2" Max RPM 25,000	36	051111-50755-1	50/200	0.73
	50	051111-50756-8	50/200	0.68
	60	051111-50757-5	50/200	0.65
	80	051111-50758-2	50/200	0.62
3" Max RPM 20,000	36	051111-50751-3	50/200	0.90
	50	051111-50752-0	50/200	0.85
	60	051111-50753-7	50/200	0.81
	80	051111-50754-4	50/200	0.77



95305

3M™ Roloc™ Fibre Discs 983C/988C

(3M™ Cubitron™ Abrasive Grain)

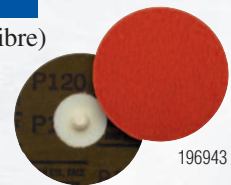
- Fast cutting
- Long life

Dia	Grade	UPC	Min./Case	List Price
Roloc TR (Plastic Button)		78458		
2" 983C Max RPM 25,000	36	051144-22352-7	50/200	1.20
	60	051144-22353-4	50/200	1.07
	80	051144-22354-1	50/200	1.01
3" 983C Max RPM 20,000	36	051144-22349-7	50/200	1.48
	50	051144-85890-3	50/200	1.40
	60	051144-22350-3	50/200	1.34
	80	051144-22351-0	50/200	1.27
4" 988C Max RPM 12,000	36	051111-55753-2	25/100	1.55
	50	051111-55754-9	25/100	1.47
	60	051111-55755-6	25/100	1.41
	80	051111-55756-3	25/100	1.33

3M™ Roloc™ Fibre Disc 785C

(3M™ Cubitron™ Abrasive Grain – Fibre)

785C is an excellent starting point for stainless steel. It includes a grinding aid for cooler running.



196943

Dia	Grade	UPC	Min./Case	List Price
Roloc TR (Plastic Button)		78458		
3" Max RPM 20,000	36	051144-85883-5	25/100	1.61
	50	051144-85884-2	25/100	1.53
	60	051144-85885-9	25/100	1.46
	80	051144-85886-6	25/100	1.39
4" Max RPM 12,000	36	051144-83690-1	25/100	2.12
	50	051144-83691-8	25/100	2.01
	60	051144-83692-5	25/100	1.93
	80	051144-83693-2	25/100	1.82
	P100	051144-83694-9	25/100	1.82
	P120	051144-83695-6	25/100	1.82



14494

3M™ Roloc™ Accessories are on Page 15.