

# **Material Safety Data Sheet**

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PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Epoxy Adhesive DP-100, Clear
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes

ADDRESS: 3M Center St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 01/31/2006 **Supercedes Date:** 12/18/2003

Document Group: 11-3180-4

#### **ID** Number(s):

62-3575-1430-6, 62-3575-1435-5, 62-3575-1436-3, 62-3575-1439-7, 62-3575-2530-2, 62-3575-3530-1, 62-3575-3830-5, 62-3575-3835-4, 62-3575-9930-7

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

10-3341-4, 10-3337-2

Revision Changes: Copyright was modified. Kit: Component document group number(s) was modified.

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# **SECTION 1: PRODUCT AND COMPANY IDENTIFICATION**

**PRODUCT NAME:**3M(TM) Scotch-Weld(TM) Epoxy Adhesive DP-100 Clear (Part B)**MANUFACTURER:**3M**DIVISION:**Industrial Adhesives and Tapes

ADDRESS: 3M Center St. Paul, MN 55144-1000

#### EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 06/16/2005 Supercedes Date: 06/25/2001

Document Group: 10-3337-2

**Product Use:** 

Specific Use:

base for 2 part epoxy adhesive

# **SECTION 2: INGREDIENTS**

Ingredient EPOXY RESIN <u>C.A.S. No.</u> 25068-38-6 <u>% by Wt</u> 100

# **SECTION 3: HAZARDS IDENTIFICATION**

## **3.1 EMERGENCY OVERVIEW**

Specific Physical Form: Viscous Odor, Color, Grade: light straw colored, epoxy odor General Physical Form: Liquid Immediate health, physical, and environmental hazards:

May cause allergic skin reaction.

## **3.2 POTENTIAL HEALTH EFFECTS**

#### Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### **Skin Contact:**

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Inhalation:

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

# **SECTION 4: FIRST AID MEASURES**

## 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

# **SECTION 5: FIRE FIGHTING MEASURES**

## 5.1 FLAMMABLE PROPERTIES

Autoignition temperature Flash Point Flammable Limits - LEL No Data Available 249 °C [Test Method: Pensky-Martens Closed Cup] Not Applicable Flammable Limits - UEL Not Applicable

## 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

## 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

# **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. Collect as much of the spilled material as possible. Clean up residue. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

# **SECTION 7: HANDLING AND STORAGE**

## 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

## 7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

# SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

## 8.1 ENGINEERING CONTROLS

Provide ventilated enclosure for heat curing. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

## 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

### 8.2.2 Skin Protection

Avoid skin contact. Do not cure up a mass of combined material larger than 50 grams to prevent the possibility of exotherm.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

### 8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with P100 particulate filters, Half facepiece or fullface air-purifying respirator with P95 particulate filters, Half facepiece or fullface air-purifying respirator with N95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

#### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

## 8.3 EXPOSURE GUIDELINES

None Established

# **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

Specific Physical Form:	Viscous			
Odor, Color, Grade:	light straw colored, epoxy odor			
General Physical Form:	Liquid			
Autoignition temperature	No Data Available			
Flash Point	249 °C [Test Method: Pensky-Martens Closed Cup]			
Flammable Limits - LEL	Not Applicable			
Flammable Limits - UEL	<i>Not Applicable</i>			
Boiling point	>=249°C			
Density	1.17 g/ml			
Vapor Density	Not Applicable			
Vapor Pressure	<=0.03 mmHg [@ 70 °C]			
	1.17			
Specific Gravity	1.17			
pH	Not Applicable			
Melting point	Not Applicable			
Solubility in Water	Nil			
Evaporation rate	Not Applicable			
Volatile Organic Compounds	0 g/l			
VOC Less H2O & Exempt Solvents	0 g/l			
Viscosity	10000 - 30000 centipoise [@ 73.4000000000 °F] [Details: MITS			
	data]			

# **SECTION 10: STABILITY AND REACTIVITY**

Stability: Stable.

Materials and Conditions to Avoid: Strong acids; Strong oxidizing agents; Heat is generated during cure. Do not cure a mass larger

than 50 grams in a confined space to prevent a premature reaction (exothem) with production of intense heat and smoke.

Hazardous Polymerization: Hazardous polymerization will not occur.

## Hazardous Decomposition or By-Products

Substance Aldehydes Carbon monoxide Carbon dioxide Ketones <u>Condition</u> During Combustion During Combustion During Combustion During Combustion

# SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

# **SECTION 12: ECOLOGICAL INFORMATION**

## ECOTOXICOLOGICAL INFORMATION

Not determined.

## **CHEMICAL FATE INFORMATION**

Not determined.

# SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill. Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

### EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

# SECTION 14:TRANSPORT INFORMATION

DP-100

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's

transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and <u>not</u> the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

# **SECTION 15: REGULATORY INFORMATION**

## **US FEDERAL REGULATIONS**

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

## **STATE REGULATIONS**

Contact 3M for more information.

## **CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

Additional Information: This Base (Mfg. #EC-3575) used with Scotch-Weld DP-100 Part A Clear Epoxy Adh,; (Mfg. #EC-3675 - MSDS DOC #1033414).

## **INTERNATIONAL REGULATIONS**

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## **SECTION 16: OTHER INFORMATION**

### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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# **SECTION 1: PRODUCT AND COMPANY IDENTIFICATION**

**PRODUCT NAME:**3M(TM) Scotch-Weld(TM) Epoxy Adhesive DP-100 Clear (Part A)**MANUFACTURER:**3M**DIVISION:**Industrial Adhesives and Tapes

ADDRESS: 3M Center St. Paul, MN 55144-1000

#### EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 06/16/2005 **Supercedes Date:** 05/24/2001

Document Group: 10-3341-4

#### **Product Use:**

Specific Use:

Accelerator for 2 part epoxy adhesive

# **SECTION 2: INGREDIENTS**

#### Ingredient

MERCAPTAN POLYMER; NJ TS REG NO. 33611900-5145KP 2,4,6-TRIS([DIMETHYLAMINO]METHYL) PHENOL BIS[(DIMETHYLAMINO)METHYL]PHENOL <u>C.A.S. No.</u> Trade Secret 90-72-2 71074-89-0 <mark>% by Wt</mark> 80 - 95 7 - 13 0.1 - 0.5

# **SECTION 3: HAZARDS IDENTIFICATION**

## **3.1 EMERGENCY OVERVIEW**

Specific Physical Form: Viscous Odor, Color, Grade: dark amber, strong mercaptan odor General Physical Form: Liquid Immediate health, physical, and environmental hazards:

May cause allergic skin reaction.

## **3.2 POTENTIAL HEALTH EFFECTS**

**Eye Contact:** 

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

#### **Skin Contact:**

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Inhalation:

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

#### **Ingestion:**

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

# **SECTION 4: FIRST AID MEASURES**

## 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: If signs/symptoms develop, remove person to fresh air. If signs/symptoms persist, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

## **SECTION 5: FIRE FIGHTING MEASURES**

## 5.1 FLAMMABLE PROPERTIES

Autoignition temperature

No Data Available

Flash Point Flammable Limits - LEL Flammable Limits - UEL 257 °C [*Test Method:* Closed Cup] Not Applicable Not Applicable

## 5.2 EXTINGUISHING MEDIA

Ordinary combustible material. Use fire extinguishers with class A extinguishing agents (e.g., water, foam).

## **5.3 PROTECTION OF FIRE FIGHTERS**

**Special Fire Fighting Procedures:** Water may be used to blanket the fire. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

# **SECTION 6: ACCIDENTAL RELEASE MEASURES**

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Contain spill. Collect as much of the spilled material as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

# **SECTION 7: HANDLING AND STORAGE**

## 7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep out of the reach of children. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

## 7.2 STORAGE

Store away from oxidizing agents.

# **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

## 8.1 ENGINEERING CONTROLS

Provide ventilated enclosure for heat curing. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Curing enclosures must be exhausted to outdoors or to a suitable emission control device.

## 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

### 8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

### 8.2.2 Skin Protection

Avoid skin contact. Do not cure up a mass of combined material larger than 50 grams to prevent the possibility of exotherm.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polyethylene/Ethylene Vinyl Alcohol.

### 8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with P100 particulate filters, Half facepiece or fullface air-purifying respirator with P95 particulate filters, Half facepiece or fullface air-purifying respirator with N95 particulate filters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

### 8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

## 8.3 EXPOSURE GUIDELINES

Ingredient	<u>Authority</u>	<b>Type</b>	Limit	Additional Information
2,4,6-TRIS([DIMETHYLAMINO]METHYL)	CMRG	TWA	5 ppm	
PHENOL				

SOURCE OF EXPOSURE LIMIT DATA: ACGIH: American Conference of Governmental Industrial Hygienists CMRG: Chemical Manufacturer Recommended Guideline OSHA: Occupational Safety and Health Administration AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

# **SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

Specific Physical Form: Odor, Color, Grade: General Physical Form: Autoignition temperature Flash Point Flammable Limits - LEL Flammable Limits - UEL Boiling point Density Vapor Density

Vapor Pressure Vapor Pressure Specific Gravity pH Melting point

Solubility in Water Evaporation rate Volatile Organic Compounds Viscous dark amber, strong mercaptan odor Liquid *No Data Available* 257 °C [*Test Method:* Closed Cup] *Not Applicable* >=257 °C 1.15 g/ml *Not Applicable* 

No Data Available Negligible 1.15 Not Applicable Not Applicable

Negligible Not Applicable 0 g/l

VOC Less H2O & Exempt Solvents Viscosity 0 g/l 8000 - 15000 centipoise [@ 73 °F]

# **SECTION 10: STABILITY AND REACTIVITY**

Stability: Stable.

**Materials and Conditions to Avoid:** Strong oxidizing agents; Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exothem) with production of intense heat and smoke.

Hazardous Polymerization: Hazardous polymerization will not occur.

## Hazardous Decomposition or By-Products

Substance Carbon monoxide Carbon dioxide Hydrogen Sulfide Oxides of Nitrogen Oxides of Sulfur <u>Condition</u> During Combustion During Combustion During Combustion During Combustion

# SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

# **SECTION 12: ECOLOGICAL INFORMATION**

## ECOTOXICOLOGICAL INFORMATION

Not determined.

# CHEMICAL FATE INFORMATION

Not determined.

# SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Dispose of completely cured (or polymerized) wastes in a sanitary landfill. Incinerate in an industrial or commercial facility in the presence of a combustible material. As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

### EPA Hazardous Waste Number (RCRA): Not regulated

### Since regulations vary, consult applicable regulations or authorities before disposal.

# **SECTION 14: TRANSPORT INFORMATION**

DP-100

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and <u>not</u> the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

# **SECTION 15: REGULATORY INFORMATION**

## **US FEDERAL REGULATIONS**

Contact 3M for more information.

### 311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

## STATE REGULATIONS

Contact 3M for more information.

## **CHEMICAL INVENTORIES**

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

Additional Information: This Accelerator (Mfg #EC-3675) used with Scotch-Weld DP-100 Part B Clear Epoxy Adh.; (Mfg. #EC-3575 - MSDS DOC #1033372).

## **INTERNATIONAL REGULATIONS**

Contact 3M for more information.

### This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## **SECTION 16: OTHER INFORMATION**

#### NFPA Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

No revision information is available.

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