



Scotch-Weld™

Surface Activator

for 3M Cyanoacrylate Adhesives

Product Data Sheet

Updated : April 1999
Supersedes : None

Product Description

This product is a surface activator for all 3M™ cyanoacrylate adhesives. The surface activator is used to speed up the set time of the 3M cyanoacrylate adhesives and is ideal for a broad range of industrial and electronic applications. It also facilitates curing when limited gap filling is involved (thick bondlines) or on porous or acidic substrates.

Physical Properties

Not for specification purposes.

Colour:	Clear, colourless
Base Resin:	Amine
Solvent:	Acetone
Viscosity:	< 10 cps

Handling and Curing Information

Directions for Use:

Permanent Bonding: Spray or brush activator on one surface to be bonded and let dry at least 30 seconds. Apply adhesive to other surface, make bond and clamp or hold until adhesive sets.

Storage and Shelf Life

Surface Activator for 3M Cyanoacrylate Adhesives should be stored at 27°C or lower, out of direct sunlight or other sources of ultraviolet U.V. light. Exposure to excessive sunlight or other sources of ultraviolet U.V. light can result in loss of activator's ability to accelerate curing. At 27°C this product has a shelf life of 1 year from date of shipment from 3M.

Health & Safety

For further Health & Safety information please contact the Product Responsibility department at Bracknell Head Office on 01344 858000.

3M and Scotch-Weld are trademarks of the 3M Company.

Values presented have been determined by standard test methods and are average values not to be used for specification purposes. Our recommendations on the use of our products are based on tests believed to be reliable but we would ask that you conduct your own tests to determine their suitability for your applications. This is because 3M cannot accept any responsibility or liability direct or consequential for loss or damage caused as a result of our recommendations.



Tapes & Adhesives

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