

Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Scotch-Weld(tm) EC-776 Fuel resistant coating.

Product Identification Numbers

FS-9100-1683-1

7000079851

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Protective Coating

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

Telephone: +44 (0)1344 858 000 E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Flammable Liquid, Category 2 - Flam. Liq. 2; H225

Acute Toxicity, Category 4 - Acute Tox. 4; H302

Acute Toxicity, Category 4 - Acute Tox. 4; H332

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318

Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314

Skin Sensitization, Category 1A - Skin Sens. 1A; H317

Carcinogenicity, Category 1B - Carc. 1B; H350

Germ Cell Mutagenicity, Category 2 - Muta. 2; H341 Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335 Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

SIGNAL WORD

DANGER.

Symbols:

GHS02 (Flame) |GHS05 (Corrosion) | GHS07 (Exclamation mark) | GHS08 (Health Hazard) |





Ingredients:

Ingredient	CAS Nbr	EC No.	% by Wt
4-Methylpentan-2-one	108-10-1	203-550-1	50 - 60
Phenol	108-95-2	203-632-7	1 - 10
Formaldehyde	50-00-0	200-001-8	< 0.3

HAZARD STATEMENTS:

H225 Highly flammable liquid and vapour. H302 Harmful if swallowed. Harmful if inhaled. H332 H314 Causes severe skin burns and eye damage. May cause an allergic skin reaction. H317 May cause respiratory irritation. H335 May cause cancer. H350 Suspected of causing genetic defects. H341

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

Prevention:

P260E Do not breathe vapour or spray.

P280D Wear protective gloves, protective clothing, and eye/face protection.

Response:

P303 + P361 + P353A IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or

shower.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTRE or doctor/physician.

Disposal:

P501

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

SUPPLEMENTAL INFORMATION

Supplemental Precautionary Statements:

Restricted to professional users.

Contains 14% of components with unknown hazards to the aquatic environment.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
4-Methylpentan-2-one	108-10-1	203-550-1	01- 2119473980- 30	50 - 60	Flam. Liq. 2, H225; Acute Tox. 4, H332; Eye Irrit. 2, H319; STOT SE 3, H335; EUH066
Cresol-formaldehyde-phenol polymer	9039-25-2			10 - 20	Substance not classified as hazardous
Acrylonitrile - butadiene polymer	9003-18-3			10 - 20	Substance not classified as hazardous
Butanone	78-93-3	201-159-0	01- 2119457290- 43	5 - 10	Flam. Liq. 2, H225; Eye Irrit. 2, H319; STOT SE 3, H336; EUH066
Phenol	108-95-2	203-632-7	01- 2119471329- 32	1 - 10	Acute Tox. 3, H331; Acute Tox. 3, H311; Acute Tox. 3, H301; Skin Corr. 1B, H314; Muta. 2, H341; STOT RE 2, H373 Aquatic Chronic 2, H411
Ethanol	64-17-5	200-578-6	01- 2119457610- 43	5 - 10	Flam. Liq. 2, H225 Eye Irrit. 2, H319
Cresol	1319-77-3	215-293-2		0.1 - 1	Acute Tox. 3, H311; Acute Tox. 3, H301; Skin Corr. 1B, H314 - Nota C Aquatic Chronic 3, H412
Methanol	67-56-1	200-659-6		< 0.3	Flam. Liq. 2, H225; Acute Tox. 3, H331; Acute Tox. 3, H311; Acute Tox. 3, H301; STOT SE 1, H370
Formaldehyde	50-00-0	200-001-8	01- 2119488953- 20	< 0.3	Acute Tox. 2, H330; Acute Tox. 3, H311; Acute Tox. 3, H301; Skin Corr. 1B, H314; Skin Sens. 1A, H317; Muta. 2, H341; Carc. 1B, H350; STOT SE 3, H335 - Nota B,D

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

This product contains methanol. Methanol poisoning can cause metabolic acidosis, blindness, and death. Onset of signs or symptoms may be delayed for 18 to 24 hours. If methanol poisoning is confirmed, intravenous (IV) administration of ethanol should be considered. Additional pharmacologic and supportive care should be based on the treating physician's judgement.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance	<u>Condition</u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Ketones.	During combustion.
Oxides of nitrogen.	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective clothing, including helmet, self-contained, positive pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering

for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Cover spill area with a fire-extinguishing foam. An appropriate aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

For industrial or professional use only. Do not use in a confined area with minimal air exchange. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Wear low static or properly grounded shoes. Use personal protective equipment (eg. gloves, respirators...) as required. To minimize the risk of ignition, determine applicable electrical classifications for the process using this product and select specific local exhaust ventilation equipment to avoid flammable vapour accumulation. Ground/bond container and receiving equipment if there is potential for static electricity accumulation during transfer.

7.2. Conditions for safe storage including any incompatibilities

Keep cool. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available

for	the	component.
101	uic	component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
4-Methylpentan-2-one	108-10-1	UK HSC	TWA:208 mg/m3(50 ppm);STEL:416 mg/m3(100 ppm)	SKIN
Phenol	108-95-2	UK HSC	TWA:7.8 mg/m3(2 ppm);STEL:16 mg/m3(4 ppm)	SKIN
Formaldehyde	50-00-0	UK HSC	TWA:2.5 mg/m3(2 ppm);STEL:2.5 mg/m3(2 ppm)	
Ethanol	64-17-5	UK HSC	TWA:1920 mg/m³(1000 ppm)	
Methanol	67-56-1	UK HSC	TWA:266 mg/m3(200 ppm);STEL:333 mg/m3(250 ppm)	SKIN
Butanone	78-93-3	UK HSC	TWA: 600 mg/m ³ (200 ppm); STEL: 899 mg/m ³ (300 ppm)	SKIN

UK HSC: UK Health and Safety Commission

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

Ingredient	CAS Nbr	Agency	Determinant	Biological Specimen	Sampling Time	Value	Additional comments
4-Methylpentan-2-	108-10-	UK EH40	4-Methyl	Urine	EOS	20 umol/L	
one	1	BMGVs	pentan-2-one				
Butanone	78-93-3	UK EH40	Butan-2-one	Urine	EOS	70 umol/L	
		$BMGV_c$					

UK EH40 BMGVs: UK. EH40 Biological Monitoring Guidance Values (BMGVs)

EOS: End of shift.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment. Use explosion-proof ventilation equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Full face shield.

Indirect vented goggles.

Applicable Norms/Standards

Use eye/face protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Wear protective gloves and protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended:

MaterialThickness (mm)Breakthrough TimeButyl rubber.No data availableNo data availableFluoroelastomerNo data availableNo data availablePolymer laminateNo data availableNo data available

Applicable Norms/Standards Use gloves tested to EN 374

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Butyl rubber

Respiratory protection

In case of inadequate ventilation wear respiratory protection. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure: Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136: filter types A & P

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical stateLiquid.Specific Physical Form:Liquid.

Appearance/Odour transparent amber, characteristic ketone odour

Odour threshold No data available. PH Not applicable.

Boiling point/boiling range >=55 °C [Details:CONDITIONS: (ethyl alcohol)]

Melting pointNo data available.Flammability (solid, gas)Not applicable.Explosive propertiesNot classifiedOxidising propertiesNot classified

Flash point >=-6 °C [Details:Flash point : MEK]

Autoignition temperatureNo data available.Flammable Limits(LEL)No data available.Flammable Limits(UEL)No data available.

Vapour pressure 5,612.9 Pa [Details: CONDITIONS: @ 68F]

Relative density 0.85 - 0.9 [*Ref Std:* WATER=1]

Water solubility Nil

Solubility- non-waterPartition coefficient: n-octanol/water
No data available.
No data available.

Evaporation rate [Ref Std: ETHER=1]No data available.

Vapour density3 [Ref Std:AIR=1] **Decomposition temperature**No data available.

Viscosity approximately 1,110 mPa-s [@ 26 °C] [Details:Coupe Ford]

Density *No data available.*

9.2. Other information

EU Volatile Organic Compounds

No data available.

Percent volatile

74 - 78 % weight

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.

Sparks and/or flames.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Harmful if inhaled. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic Respiratory Reaction in sensitive people: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

May cause target organ effects after inhalation. May cause additional health effects (see below).

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching. May cause target organ effects after skin contact. May cause additional health effects (see below).

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision.

Ingestion

May be harmful if swallowed.

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause target organ effects after ingestion. May cause additional health effects (see below).

Additional Health Effects:

Single exposure may cause target organ effects:

Cardiac effects: Signs/symptoms may include irregular heartbeat (arrhythmia), changes in heart rate, damage to heart muscle, heart attack, and may be fatal. Hematopoietic effects: Signs/symptoms may include generalised weakness, fatigue and alterations in numbers of circulating blood cells. Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness. Neurological effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and changes in blood pressure and heart rate. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure. Kidney/Bladder effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Prolonged or repeated exposure may cause target organ effects:

Liver effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Additional information:

This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified by the International Agency for Research on Cancer as carcinogenic to humans. There are also data associating human consumption of alcoholic beverages with developmental toxicity and liver toxicity. Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer, developmental toxicity, or liver toxicity.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Vapour(4 hr)		No data available; calculated ATE10 - 20 mg/l
Overall product	Ingestion		No data available; calculated ATE2,000 - 5,000 mg/kg
4-Methylpentan-2-one	Dermal	Rabbit	LD50 > 16,000 mg/kg
4-Methylpentan-2-one	Inhalation- Vapour (4 hours)	Rat	LC50 >8.2,<16.4 mg/l
4-Methylpentan-2-one	Ingestion	Rat	LD50 3,038 mg/kg
Cresol-formaldehyde-phenol polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Cresol-formaldehyde-phenol polymer	Inhalation- Dust/Mist		LC50 estimated to be > 12.5 mg/l

Cresol-formaldehyde-phenol polymer	Ingestion		LD50 estimated to be > 5,000 mg/kg
Acrylonitrile - butadiene polymer	Dermal	Rabbit	LD50 > 15,000 mg/kg
Acrylonitrile - butadiene polymer	Ingestion	Rat	LD50 > 30,000 mg/kg
Ethanol	Dermal	Rabbit	LD50 > 15,800 mg/kg
Ethanol	Inhalation-	Rat	LC50 124.7 mg/l
	Vapour (4		
	hours)		
Ethanol	Ingestion	Rat	LD50 17,800 mg/kg
Butanone	Dermal	Rabbit	LD50 > 8,050 mg/kg
Butanone	Inhalation-	Rat	LC50 34.5 mg/l
	Vapour (4		
	hours)		
Butanone	Ingestion	Rat	LD50 2,737 mg/kg
Phenol	Inhalation-		LC50 estimated to be 2 - 10 mg/l
	Vapour	1	
Phenol	Dermal	Rat	LD50 670 mg/kg
Phenol	Ingestion	Rat	LD50 340 mg/kg
Cresol	Dermal	Rat	LD50 242 mg/kg
Cresol	Ingestion	Rat	LD50 1,454 mg/kg
Formaldehyde	Dermal	Rabbit	LD50 270 mg/kg
Formaldehyde	Inhalation-	Rat	LC50 470 ppm
	Gas (4		
	hours)		
Formaldehyde	Ingestion	Rat	LD50 800 mg/kg
Methanol	Dermal		LD50 estimated to be 1,000 - 2,000 mg/kg
Methanol	Inhalation-		LC50 estimated to be 10 - 20 mg/l
	Vapour		
Methanol	Ingestion		LD50 estimated to be 50 - 300 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
4-Methylpentan-2-one	Rabbit	Mild irritant
Cresol-formaldehyde-phenol polymer	Professio nal judgemen t	No significant irritation
Acrylonitrile - butadiene polymer	Professio nal judgemen t	No significant irritation
Ethanol	Rabbit	No significant irritation
Butanone	Rabbit	Minimal irritation
Phenol	Rat	Corrosive
Formaldehyde	official classificat ion	Corrosive
Methanol	Rabbit	Mild irritant

Serious Eve Damage/Irritation

Name	Species	Value
4-Methylpentan-2-one	Rabbit	Mild irritant
Cresol-formaldehyde-phenol polymer	Professio nal judgemen t	Mild irritant
Acrylonitrile - butadiene polymer	Professio nal judgemen t	No significant irritation
Ethanol	Rabbit	Severe irritant
Butanone	Rabbit	Severe irritant

Phenol	Rabbit	Corrosive
Formaldehyde	official	Corrosive
	classificat	
	ion	
Methanol	Rabbit	Moderate irritant

Skin Sensitisation

Name	Species	Value
4-Methylpentan-2-one	Guinea	Not classified
	pig	
Ethanol	Human	Not classified
Phenol	Guinea	Not classified
	pig	
Formaldehyde	Guinea	Sensitising
	pig	
Methanol	Guinea	Not classified
	pig	

Respiratory Sensitisation

Name	Species	Value
Formaldehyde	Human	Some positive data exist, but the data are not sufficient for classification

Germ Cell Mutagenicity

Name	Route	Value
4-Methylpentan-2-one	In Vitro	Not mutagenic
Ethanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Ethanol	In vivo	Some positive data exist, but the data are not sufficient for classification
Butanone	In Vitro	Not mutagenic
Phenol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Phenol	In vivo	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In Vitro	Some positive data exist, but the data are not sufficient for classification
Formaldehyde	In vivo	Mutagenic
Methanol	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methanol	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
4-Methylpentan-2-one	Inhalation	Multiple	Carcinogenic.
		animal	
		species	
Ethanol	Ingestion	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	
Butanone	Inhalation	Human	Not carcinogenic
Phenol	Dermal	Mouse	Some positive data exist, but the data are not
			sufficient for classification
Phenol	Ingestion	Rat	Some positive data exist, but the data are not
	_		sufficient for classification
Formaldehyde	Not	Human	Carcinogenic.
	specified.	and	
		animal	
Methanol	Inhalation	Multiple	Not carcinogenic
		animal	

3M Scotch-Weld(tm) EC-776 Fuel resistant coating	3M	Scotch-Weld	(tm)	EC-776 Fuel	l resistant	coating
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species			
		species	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test result	Exposure Duration
4-Methylpentan-2-one	Inhalation	Not classified for female reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-Methylpentan-2-one	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-Methylpentan-2-one	Inhalation	Not classified for male reproduction	Multiple animal species	NOAEL 8.2 mg/l	2 generation
4-Methylpentan-2-one	Inhalation	Not classified for development	Mouse	NOAEL 12.3 mg/l	during organogenesis
Ethanol	Inhalation	Not classified for development	Rat	NOAEL 38 mg/l	during gestation
Ethanol	Ingestion	Not classified for development	Rat	NOAEL 5,200 mg/kg/day	premating & during gestation
Butanone	Inhalation	Not classified for development	Rat	LOAEL 8.8 mg/l	during gestation
Phenol	Ingestion	Not classified for female reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for male reproduction	Rat	NOAEL 321 mg/kg/day	2 generation
Phenol	Ingestion	Not classified for development	Rat	NOAEL 120 mg/kg/day	during organogenesis
Formaldehyde	Ingestion	Not classified for male reproduction	Rat	NOAEL 100 mg/kg	not applicable
Formaldehyde	Inhalation	Not classified for development	Rat	NOAEL 10 ppm	during gestation
Methanol	Ingestion	Not classified for male reproduction	Rat	NOAEL 1,600 mg/kg/day	21 days
Methanol	Ingestion	Toxic to development	Mouse	LOAEL 4,000 mg/kg/day	during organogenesis
Methanol	Inhalation	Toxic to development	Mouse	NOAEL 1.3 mg/l	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4-Methylpentan-2-one	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 0.1 mg/l	2 hours
4-Methylpentan-2-one	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL 0.9 mg/l	7 minutes
4-Methylpentan-2-one	Inhalation	vascular system	Not classified	Dog	NOAEL Not available	not available
4-Methylpentan-2-one	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 900 mg/kg	not applicable
Ethanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	LOAEL 2.6 mg/l	30 minutes
Ethanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	LOAEL 9.4 mg/l	not available
Ethanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL not available	

Ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg	
Butanone	Inhalation	central nervous system depression	May cause drowsiness or dizziness	official classifica tion	NOAEL Not available	
Butanone	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Butanone	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professio nal judgeme nt	NOAEL Not available	
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	not applicable
Butanone	Ingestion	kidney and/or bladder	Not classified	Rat	LOAEL 1,080 mg/kg	not applicable
Phenol	Dermal	hematoppoitic system	Causes damage to organs	Rat	LOAEL 108 mg/kg	not available
Phenol	Dermal	heart nervous system kidney and/or bladder	Causes damage to organs	Rat	LOAEL 107 mg/kg	24 hours
Phenol	Dermal	liver	Not classified	Human	NOAEL Not available	not available
Phenol	Inhalation	respiratory irritation	May cause respiratory irritation	Multiple animal species	NOAEL Not available	not available
Phenol	Ingestion	kidney and/or bladder	Causes damage to organs	Rat	NOAEL 120 mg/kg/day	not applicable
Phenol	Ingestion	respiratory system	Causes damage to organs	Human	NOAEL not available	poisoning and/or abuse
Phenol	Ingestion	endocrine system liver	Not classified	Rat	NOAEL 224 mg/kg	not applicable
Phenol	Ingestion	heart	Not classified	Human	NOAEL Not available	poisoning and/or abuse
Formaldehyde	Inhalation	respiratory system	Causes damage to organs	Rat	LOAEL 128 ppm	6 hours
Formaldehyde	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	
Methanol	Inhalation	blindness	Causes damage to organs	Human	NOAEL Not available	occupational exposure
Methanol	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	not available
Methanol	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	6 hours
Methanol	Ingestion	blindness	Causes damage to organs	Human	NOAEL Not available	poisoning and/or abuse
Methanol	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	poisoning and/or abuse

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
4-Methylpentan-2-one	Inhalation	liver	Not classified	Rat	NOAEL 0.41 mg/l	13 weeks
4-Methylpentan-2-one	Inhalation	heart	Not classified	Multiple animal species	NOAEL 0.8 mg/l	2 weeks
4-Methylpentan-2-one	Inhalation	kidney and/or bladder	Not classified	Multiple animal species	NOAEL 0.4 mg/l	90 days
4-Methylpentan-2-one	Inhalation	respiratory system	Not classified	Multiple animal species	NOAEL 4.1 mg/l	14 weeks
4-Methylpentan-2-one	Inhalation	endocrine system hematopoietic	Not classified	Multiple animal	NOAEL 0.41 mg/l	90 days

		system		species		
4-Methylpentan-2-one	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 0.41 mg/l	13 weeks
4-Methylpentan-2-one	Ingestion	endocrine system hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	13 weeks
4-Methylpentan-2-one	Ingestion	heart immune system muscles nervous system respiratory system	Not classified	Rat	NOAEL 1,040 mg/kg/day	120 days
Ethanol	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rabbit	LOAEL 124 mg/l	365 days
Ethanol	Inhalation	hematopoietic system immune system	Not classified	Rat	NOAEL 25 mg/l	14 days
Ethanol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 8,000 mg/kg/day	4 months
Ethanol	Ingestion	kidney and/or bladder	Not classified	Dog	NOAEL 3,000 mg/kg/day	7 days
Butanone	Dermal	nervous system	Not classified	Guinea pig	NOAEL Not available	31 weeks
Butanone	Inhalation	liver kidney and/or bladder heart endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system immune system muscles	Not classified	Rat	NOAEL 14.7 mg/l	90 days
Butanone	Ingestion	liver	Not classified	Rat	NOAEL Not available	7 days
Butanone	Ingestion	nervous system	Not classified	Rat	NOAEL 173 mg/kg/day	90 days
Phenol	Dermal	nervous system	May cause damage to organs though prolonged or repeated exposure	Rabbit	LOAEL 260 mg/kg/day	18 days
Phenol	Inhalation	heart liver kidney and/or bladder respiratory system	Causes damage to organs through prolonged or repeated exposure	Guinea pig	LOAEL 0.1 mg/l	41 days
Phenol	Inhalation	nervous system	May cause damage to organs though prolonged or repeated exposure	Multiple animal species	LOAEL 0.1 mg/l	14 days
Phenol	Inhalation	hematopoietic system	Not classified	Human	NOAEL Not available	occupational exposure
Phenol	Inhalation	immune system	Not classified	Rat	NOAEL 0.1 mg/l	2 weeks
Phenol	Ingestion	kidney and/or bladder	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 12 mg/kg/day	14 days
Phenol	Ingestion	hematopoietic system	Causes damage to organs through prolonged or repeated exposure	Mouse	LOAEL 1.8 mg/kg/day	28 days
Phenol	Ingestion	nervous system	May cause damage to organs though prolonged or repeated exposure	Rat	LOAEL 308 mg/kg/day	13 weeks
Phenol	Ingestion	liver	Not classified	Rat	NOAEL 40 mg/kg/day	14 days
Phenol	Ingestion	respiratory system	Not classified	Rat	LOAEL 40 mg/kg/day	14 days
Phenol	Ingestion	immune system	Not classified	Mouse	NOAEL 1.8 mg/kg/day	28 days
Phenol	Ingestion	endocrine system	Not classified	Rat	NOAEL 120 mg/kg/day	14 days

Phenol	Ingestion	skin bone, teeth, nails, and/or hair	Not classified	Multiple animal	NOAEL 1,204	103 weeks
		,		species	mg/kg/day	
Formaldehyde	Dermal	respiratory system	Not classified	Mouse	NOAEL 80 mg/kg/day	60 weeks
Formaldehyde	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	NOAEL 0.3 ppm	28 months
Formaldehyde	Inhalation	liver	Not classified	Rat	NOAEL 20 ppm	13 weeks
Formaldehyde	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 15 ppm	3 weeks
Formaldehyde	Inhalation	nervous system	Not classified	Mouse	NOAEL 10 ppm	13 weeks
Formaldehyde	Inhalation	endocrine system immune system muscles kidney and/or bladder	Not classified	Rat	NOAEL 15 ppm	28 months
Formaldehyde	Inhalation	gastrointestinal tract	Not classified	Rat	NOAEL 15 ppm	2 years
Formaldehyde	Inhalation	eyes vascular system	Not classified	Rat	NOAEL 14.3 ppm	2 years
Formaldehyde	Inhalation	heart	Not classified	Mouse	NOAEL 14.3 ppm	2 years
Formaldehyde	Ingestion	liver	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	immune system	Not classified	Rat	NOAEL 20 mg/kg/day	4 weeks
Formaldehyde	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 15 mg/kg/day	24 months
Formaldehyde	Ingestion	nervous system	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Formaldehyde	Ingestion	heart endocrine system hematopoietic system respiratory system vascular system	Not classified	Rat	NOAEL 300 mg/kg/day	2 years
Formaldehyde	Ingestion	skin muscles eyes	Not classified	Rat	NOAEL 109 mg/kg/day	2 years
Methanol	Inhalation	liver	Not classified	Rat	NOAEL 6.55 mg/l	4 weeks
Methanol	Inhalation	respiratory system	Not classified	Rat	NOAEL 13.1 mg/l	6 weeks
Methanol	Ingestion	liver nervous system	Not classified	Rat	NOAEL 2,500 mg/kg/day	90 days

Aspiration Hazard

10 711 W10 11 11 11 W						
Name	Value					
4-Methylpentan-2-one	Some positive data exist, but the data are not sufficient for					
	classification					

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Туре	Exposure	Test endpoint	Test result
4-Methylpentan-2-one	108-10-1	Fathead minnow	Experimental	96 hours	LC50	505 mg/l
4-Methylpentan-2-one	108-10-1	Green Algae	Experimental	96 hours	EC50	400 mg/l
4-Methylpentan-2-one	108-10-1	Water flea	Experimental	48 hours	EC50	170 mg/l
4-Methylpentan-2-one	108-10-1	Fathead minnow	Experimental	32 days	NOEC	57 mg/l
4-Methylpentan-2-one	108-10-1	Water flea	Experimental	21 days	NOEC	78 mg/l
Acrylonitrile - butadiene polymer	9003-18-3		Data not available or insufficient for classification			
Cresol-formaldehyde- phenol polymer	9039-25-2		Data not available or insufficient for classification			
Ethanol	64-17-5	Rainbow trout	Experimental	96 hours	LC50	42 mg/l
Ethanol	64-17-5	Water flea	Experimental	48 hours	LC50	5,012 mg/l
Ethanol	64-17-5	Algae other	Experimental	96 hours	NOEC	1,580 mg/l
Ethanol	64-17-5	Water flea	Experimental	10 days	NOEC	9.6 mg/l
Butanone	78-93-3	Fathead minnow	Experimental	96 hours	LC50	2,993 mg/l
Butanone	78-93-3	Green algae	Experimental	96 hours	EC50	2,029 mg/l
Butanone	78-93-3	Water flea	Experimental	48 hours	EC50	308 mg/l
Butanone	78-93-3	Green Algae	Experimental	96 hours	Effect Concentration 10%	1,289 mg/l
Butanone	78-93-3	Water flea	Experimental	21 days	NOEC	100 mg/l
Phenol	108-95-2	Green algae	Experimental	96 hours	EC50	61.1 mg/l
Phenol	108-95-2	Rainbow trout	Experimental	96 hours	LC50	8.9 mg/l
Phenol	108-95-2	Water flea	Experimental	48 hours	EC50	3.1 mg/l
Phenol	108-95-2	Fish other	Experimental	60 days	NOEC	0.077 mg/l
Phenol	108-95-2	Water flea	Experimental	16 days	NOEC	0.16 mg/l
Cresol	1319-77-3	Fish other	Estimated	96 hours	LC50	3.36 mg/l
Cresol	1319-77-3	Fish other	Estimated	96 hours	LC50	4.4 mg/l
Cresol	1319-77-3	Water flea	Estimated	48 hours	EC50	7.7 mg/l
Cresol	1319-77-3	Fathead minnow	Estimated	32 days	NOEC	1.35 mg/l
Cresol	1319-77-3	Water flea	Estimated	21 days	NOEC	1 mg/l
Formaldehyde	50-00-0	Fish other	Experimental	96 hours	LC50	6.7 mg/l
Formaldehyde	50-00-0	Green algae	Experimental	72 hours	EC50	4.89 mg/l
Formaldehyde	50-00-0	Water flea	Experimental	48 hours	EC50	5.8 mg/l
Formaldehyde	50-00-0	Ricefish	Experimental	28 days	NOEC	>=48 mg/l

Formaldehyde	50-00-0	Water flea	Experimental	21 days	NOEC	>=6.4 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	EC50	16.9 mg/l
Methanol	67-56-1	Bluegill	Experimental	96 hours	LC50	15,400 mg/l
Methanol	67-56-1	Green Algae	Experimental	96 hours	EC50	22,000 mg/l
Methanol	67-56-1	Water flea	Experimental	24 hours	EC50	20,803 mg/l
Methanol	67-56-1	Algae or other aquatic plants	Experimental	96 hours	NOEC	9.96 mg/l
Methanol	67-56-1	Water flea	Experimental	21 days	NOEC	122 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4-Methylpentan-2-one	108-10-1	Experimental Photolysis		Photolytic half-life (in air)	2.28 days (t 1/2)	Other methods
4-Methylpentan-2-one	108-10-1	Experimental Biodegradation	14 days	BOD	84 % weight	OECD 301C - MITI test (I)
Acrylonitrile - butadiene polymer	9003-18-3	Data not availbl- insufficient			N/A	
Cresol-formaldehyde- phenol polymer	9039-25-2	Data not availbl- insufficient			N/A	
Ethanol	64-17-5	Experimental Biodegradation	14 days	BOD	89 % BOD/ThBOD	OECD 301C - MITI test (I)
Butanone	78-93-3	Experimental Biodegradation	28 days	BOD	98 % BOD/ThBOD	OECD 301D - Closed bottle test
Phenol	108-95-2	Experimental Biodegradation	100 hours	BOD	62 % BOD/ThBOD	OECD 301C - MITI test (I)
Cresol	1319-77-3	Estimated Biodegradation	28 days	BOD	65 % BOD/ThBOD	OECD 301D - Closed bottle test
Formaldehyde	50-00-0	Experimental Photolysis		Photolytic half- life(in water)	1-2 hours (t 1/2)	Other methods
Formaldehyde	50-00-0	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 % weight	OECD 301A - DOC Die Away Test
Methanol	67-56-1	Experimental Biodegradation	14 days	BOD	92 % BOD/ThBOD	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
4-Methylpentan-2-one	108-10-1	Experimental Bioconcentration		Log Kow	1.31	Other methods
Acrylonitrile - butadiene polymer	9003-18-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cresol-formaldehyde- phenol polymer	9039-25-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ethanol	64-17-5	Experimental Bioconcentration		Log Kow	-0.35	Other methods
Butanone	78-93-3	Experimental Bioconcentration		Log Kow	0.29	Other methods
Phenol	108-95-2	Experimental Bioconcentration		Log Kow	1.47	Other methods
Cresol	1319-77-3	Experimental Bioconcentration		Log Kow	1.95	Other methods
Formaldehyde	50-00-0	Experimental Bioconcentration		Log Kow	0.35	Other methods
Methanol	67-56-1	Experimental Bioconcentration		Log Kow	-0.77	Other methods

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

Material	CAS Nbr	Ozone Depletion Potential	Global Warming Potential
MIBK	108-10-1	0	

SECTION 13: Disposal considerations

13.1 Waste treatment methods

See Section 11.1 Information on toxicological effects

Incinerate in a permitted waste incineration facility. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 01 11* Waste paint and varnish containing organic solvents or other dangerous substances

SECTION 14: Transportation information

FS-9100-1683-1

ADR/RID: UN1133, ADHESIVES, LIMITED QUANTITY, 3., II, (E), ADR Classification Code: F1.

IMDG-CODE: UN1133, ADHESIVES, 3., II, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS:

FE.SD.

ICAO/IATA: UN1133, ADHESIVES, 3., II.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Carcinogenicity

 emogemeny			
Ingredient	CAS Nbr	Classification	Regulation
Formaldehyde	50-00-0	Carc. 1B	Regulation (EC) No.
			1272/2008, Table 3.1
Formaldehyde	50-00-0	Grp. 1: Carcinogenic to	International Agency
		humans	for Research on Cancer
4-Methylpentan-2-one	108-10-1	Grp. 2B: Possible human	International Agency
		carc.	for Research on Cancer
Phenol	108-95-2	Gr. 3: Not classifiable	International Agency
			for Research on Cancer

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH066

H225	Highly flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H370	Causes damage to organs.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Repeated exposure may cause skin dryness or cracking.

Revision information:

Section 1: Product identification numbers information was modified.

Section 01: SAP Material Numbers information was modified.

CLP: Ingredient table information was modified.

Label: CLP Classification information was modified.

Label: CLP Environmental Hazard Statements information was modified.

Label: CLP Precautionary - Response information was modified.

Label: Graphic information was modified.

Section 2: Other hazards phrase information was modified.

Section 3: Composition/Information of ingredients table information was modified.

Section 5: Fire - Advice for fire fighters information information was modified.

Section 8: Appropriate Engineering controls information information was modified.

Section 8: Skin protection - protective clothing information information was modified.

Section 9: Property description for optional properties information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Repeated Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Prints No Data if Adverse effects information is not present information was deleted.

Section 12: No PBT/vPvB information available warning information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12:Bioccumulative potential information information was modified.

Section 13: Standard Phrase Category Waste GHS information was modified.

Section 15: Chemical Safety Assessment information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

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